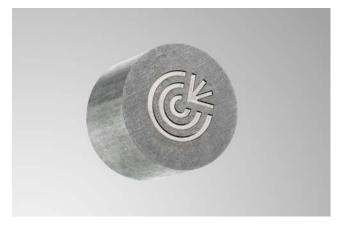
# Micro- and Nanofabrication

#### Selective ablation



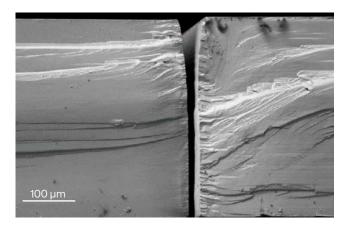
Selective ablation of tungsten carbide.

#### High-contrast marking



Corrosion-free black-and-white marking on a stainless steel hemostatic clamp using the BiBurst option.

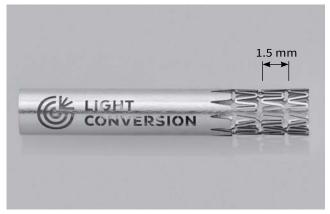
# Brittle & highly thermally sensitive material cutting



Multi-pass cadmium tungstate cutting. No cracks. All thermal trace effects eliminated.

Source: Micronanics Laser Solutions Centre.

# Stainless steel stent cutting



Example of a stent cut from stainless steel.

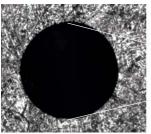
### Glass needle micro-drilling

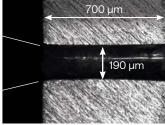


Glass needle micro-drilling.

Source: Workshop of Photonics.

#### Steel drilling





Taperless hole micro-drilling in stainless steel alloys.

Source: Workshop of Photonics.



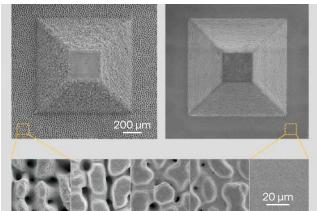
#### Milling of complex 3D surfaces



3D-milled sample in copper. Zoom-in SEM image.

Source: A.Žemaitis, et al. Scientific Reports (2019).

#### Stainless steel polishing



SEM images of structures ablated in stainless steel, before and after polishing using a GHz burst (from left to right).

Source: D.Metzner, et al. Applied Surface Science (2020).

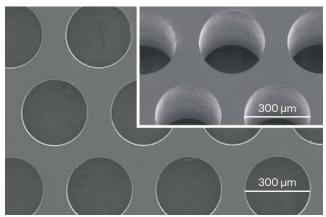
#### Birefringent volume modification in glass



Form induced birefringence-retardance variation results in different colors in parallel-polarized light.

Source: Workshop of Photonics.

#### High-precision glass drilling



Glass micro-drilling, no taper.

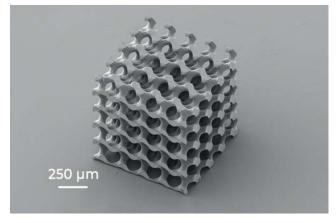
Source: Workshop of Photonics.

#### 3D glass etching



Structure fabricated in fused silica.

#### 3D multi-photon polymerization

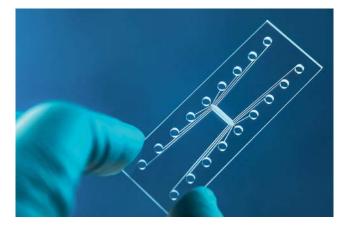


3D structure fabricated from SZ2080 polymer using multi-photon polymerization.

Source: Femtika.



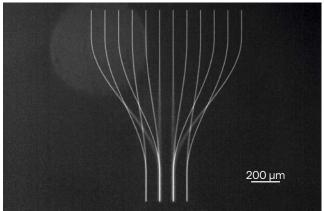
#### Microfluidic channel ablation and welding



Microfluidic chip manufacturing with channel sealing.

Source: Workshop of Photonics.

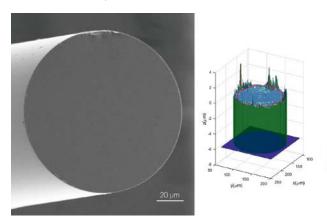
#### 3D waveguides



3D waveguides fabricated in fused silica.

Source: Workshop of Photonics.

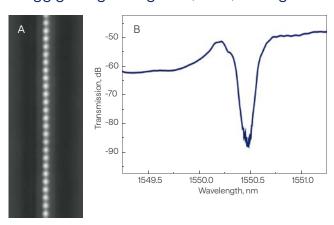
#### Fiber cleaving



Fiber end-face after laser-based scribing (left) and its surface profile (right).

Source: Swinburne University of Technology.

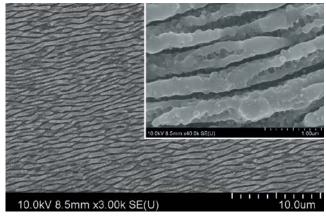
### Bragg grating waveguide (BGW) writing



First-order Bragg gratings inscribed in a waveguide (a). Resonant spectral transmission of the inscribed BGW (b).

Source: G.Zhang, et al. Photon. Res. (2019).

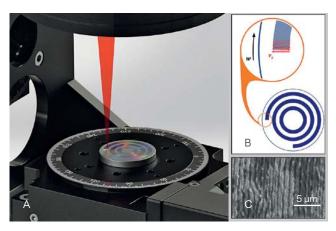
#### SERS sensor fabrication



SEM image of the Ti-6Al-4V (TC4) surface after irradiation with a progressive laser scan.

Source: L.Lu, et al. Nanomaterials (2019).

#### Friction and wear reduction



Schematic of the laser treatment (a), laser patterning strategy (b), SEM image of induced LIPSS (c).

Source: I.Gnilitskyi, et al. Lubricants (2019).



# Intraocular lens cutting



Laser-cut intraocular lens.

Source: LASEA.

## Silicon Carbide dicing



Single-pass (300 mm/s) dicing of a 500  $\mu$ m thick 4H-SiC wafer.

## Cutting and welding



Cut and welded parts from brass using a single laser system.

# Silicon dicing



Precise dicing of a silicon wafer.

### Surface texturing



Moon-like surface texturing on a watch bezel.

Source: LASEA.

# Nozzle drilling



Precision drilling of the nozzle holes.